

5892

SHIP

7-02



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBW6420G00131-8G-3

Job Sheet 178862



Part No: RBW6420G00131-8G-3

Job Qty: 6 ea

Part Name: Guide



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 6/8/18

Job Tracking No:

Due Date: 6/11/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBW6420G00131-8G REV A IPP REV A 18.05.30 NEW ISSUE FK VERIFY DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	6/11/18	6/11/18	0.00	0.00	Start Up Machining-3	2.00	JB - 18-06-13
110	Lathe Conv	6 pcs	6/11/18	6/11/18	0.00	2.00	Lathe Conv-1	1.00	JB - 18-06-13
120	QC	6 pcs	6/11/18	6/11/18	0.00	0.00	QC2 Machining-4	1.00	JB - 18-06-13
130	QC	6 pcs	6/11/18	6/11/18	0.00	0.00	QC8 Machining-4	1.00	JB - 18-06-13
140	Packaging	6 pcs	6/11/18	6/11/18	0.00	0.00	Packaging3-1	1.00	JB - 18-06-13
150	QC21-SA	6 Ea	6/11/18	6/11/18	0.00	0.00	QC21	1.00	JB - 18-06-13

Part Op 110 - 1-Machine as per DWG. 2-Debur
Descriptions:

21 JUN 22 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MT-4140QT-R1.375	MT-4140 QT-R1.375	4.3680 ft (.728 ea)	90-Start up Operation	

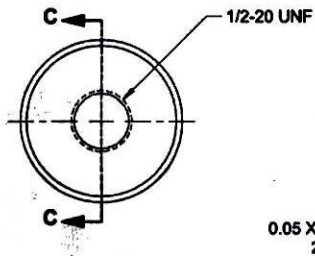
Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MT-4140QT-R1.375	4	39	0

Part Specifications

Specifications could not be found.

Plex 6/8/18 11:33 AM dart.logan.david



RBW6420G00131-8G-3 GUIDE

SECTION C-C

NOTES:

1) MATERIAL: 4140/4142 (28-32 RC)

2) HEAT TREAT: N/A

3) FINISH: N/A

4) TOLERANCES: X.X = $\pm 0.1"$ / $\pm 1"$
 X.XX = $\pm 0.01"$ / $\pm 0.5"$
 X.XXX = $\pm 0.005"$ / $\pm 0.1"$
 X.XXXX = $\pm 0.0005"$ / $\pm 0.05"$
 PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = $\pm 0.005"$

5) UNITS: INCHES UNLESS OTHERWISE NOTED

6) BREAK SHARP EDGES: 0.005" TO 0.010"

7) IDENTIFICATION: N/A

DESIGN	KT	DART AEROSPACE LTD	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>Mha</i>	TOOL PART #	REV. A
MFG. APPR.	DP	RBW6420G00131-8G	SHEET 4 OF 8
APPROVED	<i>Mha</i>	TITLE	SCALE
DATE 5/28/2018		T/R HEAD SUPPORT TROLLEY ADAPTER	NTS
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178 862

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 $2x$

JB/anal
18.06.13

Date:Revised by
K.I

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width:100%;"> <tr> <td>Skid-tube ☐</td> <td>Cross tube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																				
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Date : _____		Step #: _____		QTY Effective : _____			MRB (QSI042) Approval																																																					
Description Work Order Deviation: _____ Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 813 632-5200 Email: sales@dartaero.com www.dartaero.com Date: 06/13/18 Container No: S080872 Part: RBW6420G00131-8G-3 Job No: 178862 Serial No/Batch: S080872 Revision: A Inspector: Exp Date: Instructions:								Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval																																																				
<table border="1" style="width:100%; border-collapse: collapse;"> <tr> <th colspan="4" style="text-align: left;">Root Cause</th> </tr> <tr> <td style="width:15%;">Environment</td> <td>☐</td> <td style="width:15%;">No Re-ver</td> <td>☐</td> </tr> <tr> <td>Design</td> <td>☐</td> <td>Operator</td> <td>☐</td> </tr> <tr> <td>Doc/Data</td> <td>☐</td> <td>Offset/Set</td> <td>☐</td> </tr> <tr> <td>Equip/Tooling</td> <td>☐</td> <td>Supplier</td> <td>☐</td> </tr> <tr> <td>Handling/Pre</td> <td>☐</td> <td>Training</td> <td>☐</td> </tr> <tr> <td>Material</td> <td>☐</td> <td>Use for Test</td> <td>☐</td> </tr> <tr> <td>Internal Transport</td> <td>☐</td> <td>Poor Inform.</td> <td>☐</td> </tr> <tr> <td>Tribal Knowledge</td> <td>☐</td> <td>Rushing</td> <td>☐</td> </tr> <tr> <td>LOA</td> <td>☐</td> <td>Product Improvement</td> <td>☐</td> </tr> <tr> <td>Substation</td> <td>☐</td> <td>Process Improvement</td> <td>☐</td> </tr> <tr> <td>Past Expiry Date</td> <td>☐</td> <td>Manufacturing Process</td> <td>☐</td> </tr> <tr> <td>Misidentified</td> <td>☐</td> <td>Past Due</td> <td>☐</td> </tr> </table>									Root Cause				Environment	☐	No Re-ver	☐	Design	☐	Operator	☐	Doc/Data	☐	Offset/Set	☐	Equip/Tooling	☐	Supplier	☐	Handling/Pre	☐	Training	☐	Material	☐	Use for Test	☐	Internal Transport	☐	Poor Inform.	☐	Tribal Knowledge	☐	Rushing	☐	LOA	☐	Product Improvement	☐	Substation	☐	Process Improvement	☐	Past Expiry Date	☐	Manufacturing Process	☐	Misidentified	☐	Past Due	☐
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OTHER : _____																																																												